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AS-E

Alpha-Series Oxygen Generators produce from 0.56 to 141.58 m³ (20 to 5,000 ft³) of oxygen per hour at up to 95.5% oxygen concentration.

When electricity and a source of compressed air is supplied, these dependable machines can provide oxygen for any application.



Specification

Product characteristics	
Product flow	4.21-5.13 Nm³/h (160-195 SCFH)¹
Product pressure	310-448 kPa (45-65 psig)¹
Product concentration (nominal)	93%
Product dew point	-73 °C (-100 °F)
Dimensions (W x D x H) (nominal)	84 x 69 x 173 cm (33 x 27 x 68 in)
Weight	327 kg (721 lb)
Physical connections ²	
Compressed air inlet	½" FNPT
Product gas outlet	%" FNPT
Ambient operating conditions	Locate the oxygen generator in a well ventilated area that is protected from weather elements and remains between $4 ^{\circ}\text{C} (40 ^{\circ}\text{F})$ and $40 ^{\circ}\text{C} (104 ^{\circ}\text{F})$
Feed air requirements	Flow rate: refer to chart on next page. Clean and dry "Plant Air" (Class 5.6.5 per ISO 8573.1) Pressure: 621 kPa (90 psig) minimum Temperature: 50 °C (122 °F) maximum
Control power requirements (single phase)	120 V ~ ±10%, 50/60 Hz, 3.0 A or 220 V ~ ±10%, 50/60 Hz, 0.5 A









Specification

227 Liters/60 gallon oxygen receiver characteristics

Dimensions (Dia. x H) 65 x 131 cm (26 x 52 in)

Weight 72 kg (159 lb)

Typical applications

Medical

• Hospital systems

Manufacturing

- Thermal/chemical oxidation
- Brazing/soldering/cutting

Environmental

- Ozone (generator) feed gas
- Environmental remediation
- Waste/water treatment

Glass industry

 Glass work/manufacturing/ blowing

Additional

• Fish farming

Features

- Produces oxygen from an independent compressed air source
- Optional NEMA 4 touchscreen control panel with integrated oxygen concentration monitor
- Microprocessor controlled
- · Low operating cost
- Automatic and unattended operation
- Easy to install and maintain





 $^{^1}$ Nm 3 (Normal cubic meter) gas measured at 1 atmosphere and 0 $^{\circ}$ C / SCF (Standard cubic foot) gas measured at 1 atmosphere and 70 $^{\circ}$ F.

² Hose and applicable adapters included with optional Factory-supplied accessory kits.



Ordering information

Model	Part number	Description
AS-E	AS103-1	120 V ~ ±10%, 50/60 Hz ¹
	AS103-2	220 V ~ ±10%, 50/60 Hz ¹
	AS103-3	With NEMA 4 pressure switch, $120 \text{ V} \sim \pm 10\%$, $50/60 \text{ Hz}^1$
	AS103-4	With NEMA 4 pressure switch, $220 \text{ V} \sim \pm 10\%$, $50/60 \text{ Hz}^1$
	AS103-7	With HMI NEMA 4 touchscreen and oxygen concentration monitor, 120 V \sim $\pm 10\%$, 50/60 Hz ¹
	AS103-8	With HMI NEMA 4 touch screen and oxygen concentration monitor, 220 V \sim ±10%, 50/60 Hz 1
	AS103-9	With CE vessels, 220 V ~ ±10%, 50/60 Hz ¹
	AS103-10	With NEMA 4 pressure switch/local remote ON/OFF, 120 V ~ ±10%, 50/60 Hz ¹
	AS103-11	With NEMA 4 pressure switch/local remote ON/OFF, 220 V ~ ±10%, 50/60 Hz ¹
	AS103-12	With oxygen concentration monitor (LED indicator), 120 V $\sim \pm 10\%$, 50/60 Hz ¹
	AS103-13	With oxygen concentration monitor (LED indicator), 220 V $\sim \pm 10\%$, 50/60 Hz ¹
	AS103-16	With China approved vessels, 220 V $\sim \pm 10\%$, 50/60 Hz ¹
Accessories	TA150-1	227 Liters/60 gallon oxygen receiver
	KI412-1	Accessory kit (interconnecting hoses/ fittings and oxygen regulator)
	KI412-3	Accessory kit (HMI, interconnecting hoses/ fittings, isolation valves with oxygen regulator and oxygen filter)
	KI475-1	Accessory kit (oxygen hose - oxygen regulator to use point)
	KI404-2	Accessory kit (manual switch-over manifold for cylinder backup)







Ordering information

Shipping information	AS-E	227 Liters/60 gallon oxygen receiver
Class	92.5	70
Commodity classification number	8421.39.8040	7311.00.0000
Dimensions (W x D x H)	86 x 107 x 211 cm (34 x 42 x 83 in) with accessory kit(s), boxed 86 x 104 x 216 cm (34 x 41 x 85 in) with accessory kit(s), crated 86 x 104 x 216 cm (34 x 41 x 85 in) with accessory kit(s) and CE beds, crated 97 x 218 x 94 cm (38 x 86 x 37 in) with CE beds, horizontal	71 x 76 x 142 cm (28 x 30 x 56 in)
Gross weight	346 kg (762 lb) with accessory kit(s), boxed 401 kg (885 lb) with accessory kit(s), crated 415 kg (916 lb) with accessory kit(s) and CE beds, crated 499 kg (1,099 lb) with CE beds, horizontal	80 kg (177 lb)

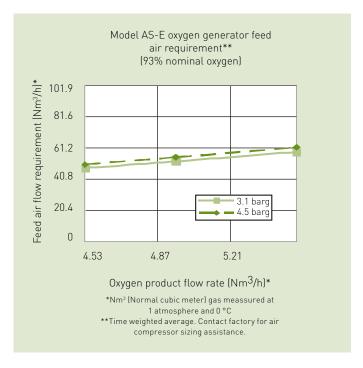
 $^{^{\}mbox{\tiny 1}}$ Specify oxygen flow and pressure at time of order.

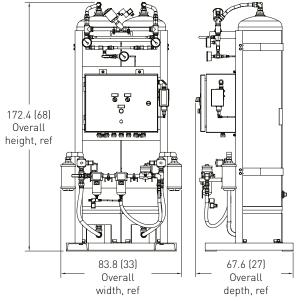
An unprotected or inadequately ventilated environment, or improper control power may cause damage to the oxygen generator. All performance ratings based on an ambient temperature up to 38 °C (100 °F), up to 304.8 meters (1,000 feet) elevation, and 80% relative humidity.











Note: All dimensions are nominal



